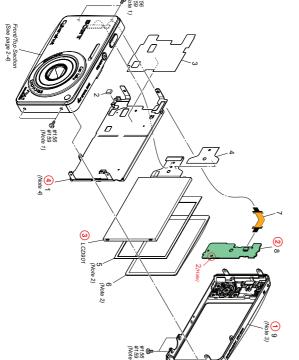
2-1-1. REAR SECTION 2-1. EXPLODED VIEWS



DISASSEMBLY

Ver. 1.1 2010.02
The changed portions from Ver. 1.0 are shown in blue.

Remove to numerical order (1) to 4) in the left figure.

① #156/#159 X 6

Bottom View









Screw

#156: M1.4 X 4.0 (Silver) 2-635-591-61



Note

THE COMBINATION OF CABINET'S COLOR AND SCREW

The screw pointed \bigcirc is different according to the cabinet's color. For the combination of cabinet's color and screw, please refer to Table 2-1.



Table 2-1	
Screw's Ref. No. (Parts Color.)	Cabinet's Color
#156 (Silver)	SILVER/PINK/GOLI
#159 (Black)	BI ACK/BI UE

Part No. Description
4:167-575-01 FRAME (940) MAIN (Note 4)
3:289-784-01 GA9S-ET (280)
4:167-576-01 SHEET (640), FO NISULATING
4:168-198-01 SHEET (670), LCD NISULATING

Ref. No. 6 7 8

 Pat No.
 Description

 4-168-18201
 VINNDOW (670), LCD (Note 2)

 1-880-283-11
 FFC-0191-EXBLE BOARD

 A-173-1539A
 SW62EDAPD, COMPLETE

 X-2541-045-1
 CABNET (FEAR)ASSY (60LC) (Note 3)

Note 2: Refer to "Assembly-6: Attaching Method of LCD cushion (670) and LCD window (670)".

Note 2: "Assembly-6: Attaching Method of LCD cushion (670) and LCD window (670)"を参照してください。

Note 3: "Assembly-5: Precaution During Cabinet (Rear) Assy Installation"を参照してくだ さい。

Note 3: Refer to "Assembly-5: Precaution During Cabinet (Rear) Assy Installation".

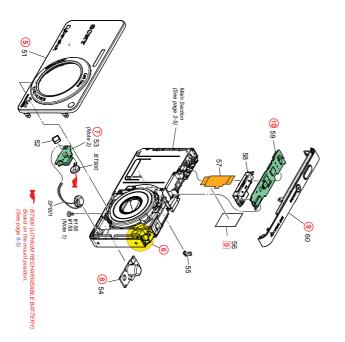
Note 4: Refer to "Assembly-4: Precaution During Main Frame Installation".

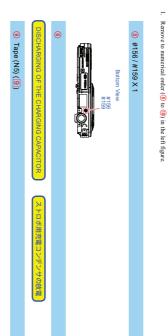
Note 4: "Assembly-4: Precaution During Main Frame Installation"を参照してください。

Ver. 1.1 2010.02
The changed portions from Ver. 1.0 are shown in blue.

2-1-2. FRONT/TOP SECTION

DISASSEMBLY









Screw

THE COMBINATION OF CABINET'S COLOR AND SCREW

Note 1

Note

The screw pointed is different according to the cabinet's color. For the combination of cabinet's color and screw, please refer to Table 2-1.



⊳ 68 68 59 58 57

1-880-206-11 1-487-586-11 A-1731-542A X-2541-639-1 X-2541-640-1

1 FRC-016FIEXBLE BOARD
1 FLASH-LIVIT
A STZ25BOARD, COMPLETE
1 CABINET (UPPER)ASSY (640C) (SILVER)
1 CABINET (UPPER)ASSY (640D) (BLACK)

* Ref. No.

Part No. Description 4-168-315-01 TAPE (N5)

4-111-391-01 HOLDER, MICROPHONE
A-1731-544A SP-052 BOARD, COMPLETE (Note 2)
4-167-54-01 SOREW (840), TRIPCO
4-167-584-01 LIGHT (840), MS GUIDE,

888

X-2541-641-1 CABINET (UPPER)ASSY (640E) (PINK)
X-2541-642-1 CABINET (UPPER)ASSY (640F) (GOLD)
X-2541-643-1 CABINET (UPPER)ASSY (640G) (BLUE)

Tabbs 2-1
Screw's Ret.No. Parts Color)
#156 (Siver)
#156 (Siver)

#159 (Black)

BLACKBLUE

Caution:

Danger of explosion if battery is incorrectly replaced.

Replace only with the same or equivalent type.

Dispose of used batteries according to the instruc-

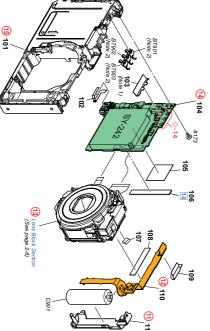
注意: 注意: はかな数は、正しく行わないと破裂する恐れが高光の交換は、正しく行わないと破裂する恐れがあります。 電池を交換する場合には必ず同じ型名の電池又は同等品を交換してください。 の田淡み電池は、吸収指示に従って処分してください。

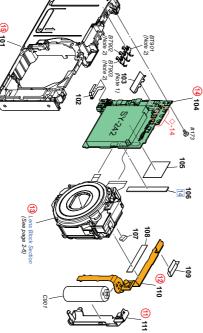
Note 2: Refer to "Assembly-3: Precaution During SP-052 Board Installation".

Note 2: "Assembly-3: Precaution During SP-052 Board Installation"を参照してください。

Ver. 1.1 2010.02
The changed portions from Ver. 1.0 are shown in blue.

2-1-3. MAIN SECTION

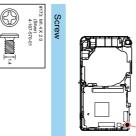




DISASSEMBLY

- Remove to numerical order (f) to (g) in the left figure.
 The meaning of the sign in left figure is as follows. Be careful when it removes.
 X: Solder

(14) #173 X 1 → LCD REINFORCEMENT SHEET (14)



- Note
- Note 2: Refer to "Assembly-1: Installation Method of Battery Terminal Board".

Note 1: Refer to "Assembly-2: Insulating Sheet (670) Putting Position".

Ref. No.
101
101
101
101
101
101
101
102
102
103
104

 b.
 Part Mo.
 Descrizion

 v.
 ZSM-425-1
 CABNET ASSY (6400), CENTER (BLVER)

 v.
 ZSM-425-1
 CABNET ASSY (6400), CENTER (BLACK)

 v.
 ZSM-425-1
 CABNET ASSY (6402), CENTER (PMK)

 v.
 ZSM-425-1
 CABNET ASSY (6402), CENTER (BLUE)

 v.
 ZSM-425-1
 CABNET ASSY (6402), CENTER (BLUE)

Ref. No. Part No.

106 4-172-609-0

107 3-289-764-0

108 4-172-234-0

109 4-167-365-0

110 4-167-367-3-548

4-172-609-01 SHEET, LCD REINFORCEMENT

Description

3289.764-01 GASKET (280)
4-172.28-01 TAPE (AX3), DOUBLE STICK
4-167.285-01 TAPE (AF)
A-1731-548-A AF-125 FLEXIBLE BOARD, COMPLETE
4-167.973-01 RETAINER (840), CAPACITOR

4-167-571-01 SHEET, MULTI RADIATION
4-168-198-01 INSULATING SHEET (670) (Note 1)
A-1752-374-A SY-242 BOARD, COMPLETE (SERVICE)

△ *BT901 1-780-835-11 TERMINAL BOARD BATTERY (Note 2)

- Note 1: "Assembly-2: Insulating Sheet (670) Putting Position" を参照してください。
- Note 2: "Assembly-1: Installation Method of Battery Terminal Board"を参照してください。

ns: not supplied **151** (Note 1, 2) 153 163 (including IC001 (CCD imager)) (Note 3) #30 The meaning of the sign in left figure is as follows. Be careful when it removes.
 Solder #30: M1.2 X 3.5 (Tapping) (White) 3-086-156-11

DISASSEMBLY

2-1-4. LENS BLOCK SECTION

Screw







Note

Note 1

Hold the Lens Block at the center of both sides.

Do not hold the following part

PRECAUTIONS WHEN HOLDING THE LENS BLOCK





- Note 2: レンズブロックの登録品を必要する機は、下記の多類目を参照してください。
 1-16 ORMANETVIAL RIVAS OR BANGERS-ASSY REPLACING METHOD (page 1-7)
 1-7 OPTICAL STEPING MOTOR (F1880) REPLACING METHOD (page 1-7)
 1-8 DC MOTOR WORM ASSY REPLACING METHOD (page 1-8)
 1-9 CAM TUBE BLOCK ASSY AND STRAIGHT TUBE LUBRICATED ASSY AND 1-1-10 (PINAL INSPECTION (page 1-18)
 1-1-10 FINAL INSPECTION (page 1-12)
- Note 2: Refer to the following each tern when you exchange parts of Lens Block.

 1-6. ORRAMERTIAL RIVA OR BARRIER, ASSY REPLACING METHOD (page 1-7).

 1-7. OPTICAL STEPING MOTOR (F1380) REPLACING METHOD (page 1-7).

 1-8. DK NOTOR WORMAN ASSY REPLACING METHOD (page 1-7).

 1-9. CAM TUBE BLOCK ASSY AND STRAIGHT TUBE LUBRICATED ASSY AND 1 GROUP FRAME REPLACING METHOD (page 1-8).

 1-10, FINAL INSPECTION (page 1-8).

151 152 153 154 155

1 8-848-861-01 DEVICE, LENS.LSV-1300A (Note 1, 2)
2 4-155-880-01 RING A (8), ORNAMENTAL
3 4-147-109-01 TIANE BARRIER
4 A-1743-11-4A BARRIER ASSY
5 4-147-09-101 FRAME, I GROUP

Ref. No. 161 162 163

 bb
 Patt No.
 Lessusuu

 61
 A-1743-731-A
 NARUTO GEAR LUBRICATED ASSY

 62
 A-1743-731-A
 DO MOTOR WORM, ASSY

 163
 A-1731-647-A
 DD-774 SD-RD, COMPLETE (including ICI01

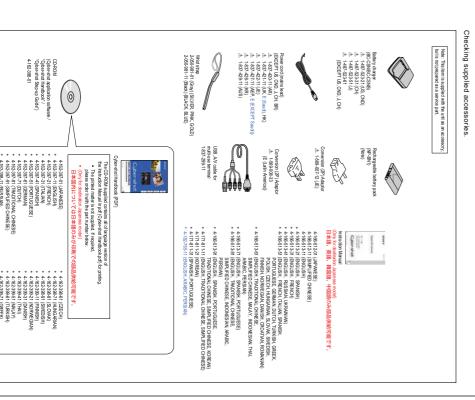
 163
 A-1731-647-A
 (CCD imager)) (Note 3)

#30 3-086-156-11 SCREW B12

Note 3: Be sure to read "Precautions for Replacement of mader" on base 6-1 when changing the imager.

| Note 3: イメージャの牧機時は6-1ページの"イメージャ交換時 mader.

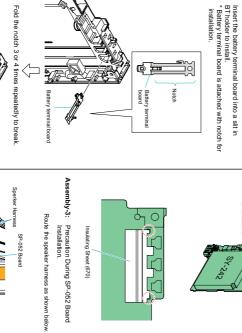
の注意"を必ずお読みください。



Ver. 1.2 2010.03 The changed portions from Ver. 1.1 are shown in blue.

AF-125 FPC-016 FPC-019 SP-052 ST-225 SW-562

 CN001 1-817-828-81 CONNECTOR, FPC (ZIF) 25P CN006 1-822-914-11 CONNECTOR, FPC (LIF (NON-ZIF)) 	∆ C008 1-109-761-21 CERAMICCHIP 0.01u.F 10% 250V < CONNECTOR >		A- 1731-542-A ST-225 BOARD, COMPLETE	<resistor> R003 1-218-945-11 METALCHIP 220 5% 1/16W</resistor>		< MICROPHONE > MICROPHONE		C001 1-125-777-11 CERAMIC CHIP 0.1uF 10% 10V C00NNECTOR > CN002 1-816-854-81 FFC/FPC CONNECTOR(LIF) 8P		△ BT900 1-756-710-12 LITHIUM RECHARGEABLE BATTERY < CAPACITOR >		< BAI LERY >	A-1731-544A SP-922 BOARD, COMPLETE (BT900 (LITHUM BATTERY) is not included in SP-922 complete board.) < BATTERY >		1-890-209-11 FPC-019 FLEXIBLE BOARD		1-880-208-11 FPC-016 FLEXIBLE BOARD		D202 (Not supplied) DIODE SOM-J14DTT96 (D202 is supplied induding in AF-125 flexible complete board.)		(LAZIA IS NOT SUDDINES, DUIT TIRS IS MOULDED IN API-1, ZO NEXIONE COMPUNED CORROL.) < DIODE >		RELINO. PARINO. DESCRIDION A-1731-548-A AF-125 FLEXIBLE BOARD, COMPLETE A-1731-548-A AF-125 FLEXIBLE BOARD, COMPLETE	E	
* S011 1-788-914-31 SWITCH, TACTILE	S006 1-788-94-31 SWITCH MOTTLE S007 1-788-94-31 SWITCH MOTTLE S006 1-788-94-31 SWITCH MOTTLE S010 1-788-947-11 SIGNAL SELECTOR SWITCH	** 2001 1-78-914-31 SWITCH, TACTLE ** 2002 1-78-914-31 SWITCH, TACTLE ** 2004 1-78-914-31 SWITCH, TACTLE ** 2005 1-78-914-31 SWITCH, TACTLE	< SWTCH >	R8001 1-234-376-11 RES, NETWORK 22K (1005X4) R8002 1-234-376-11 RES, NETWORK 22K (1005X4) < SWITCH >		<pre></pre>		* CN001 1-821-857-51 CONNECTOR, FPC (LIF (NON-ZIF))	A-1731-439-A SIW-582-BOARD, COMPLETE <connector></connector>			∆ * T001 1-445-774-11 D.CD.C.CONVERTER TRANSFORMER	< TRANSFORMER >	< SWITCH > S001 1789-189-21 TACTILE SWITCH S002 1788-914-31 SWITCH, TACTILE		METAL CHIP 100K METAL CHIP 390	<pre><resistor> 1216-121-11 METALCHIP 1M 5% 1218-989-11 METALCHIP 1M 5%</resistor></pre>		∆* C002 6-552-459-01 TRANSISTOR TIG062E8-TL-H	L001 1400-820-11 INDUCTOR		< COIL >	* IC001 6-712-975-01 IC BD4215NUV-E2	KBI.No. Parino. Lescription	
																CD-774またはSY-242基板のELECTRICAL PARTS LISTについては、 LEVEL3を参照して下さい。	Please refer to LEVEL 3 about the ELECTRICAL PARTS LIST of CD-774 and SY-242 board.		してください。 使用済み電池は、取扱指示に従って処分してください。	電池の交換は、正しく行わないと破裂する恐れがあります。電池を交換する場合には必ず同じ型名の電池又は同等品と交換	注癥	Dispose of used batteries according to the instructions.	Caution Danger of explosion if battery is incorrectly replaced.	Rel.No. Parino, Lescription	

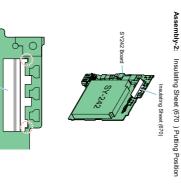


Remove the notch.

Battery Termin

Inside of wall of battery holder

SW-562 Board



Assembly-1: Installation Method of Battery
Terminal Board

3. ASSEMBLY

Remove the battery terminal board by bending the claw of rock portion. When assembling the battery terminal board, replace it with new one because battery terminal board will be bent.

