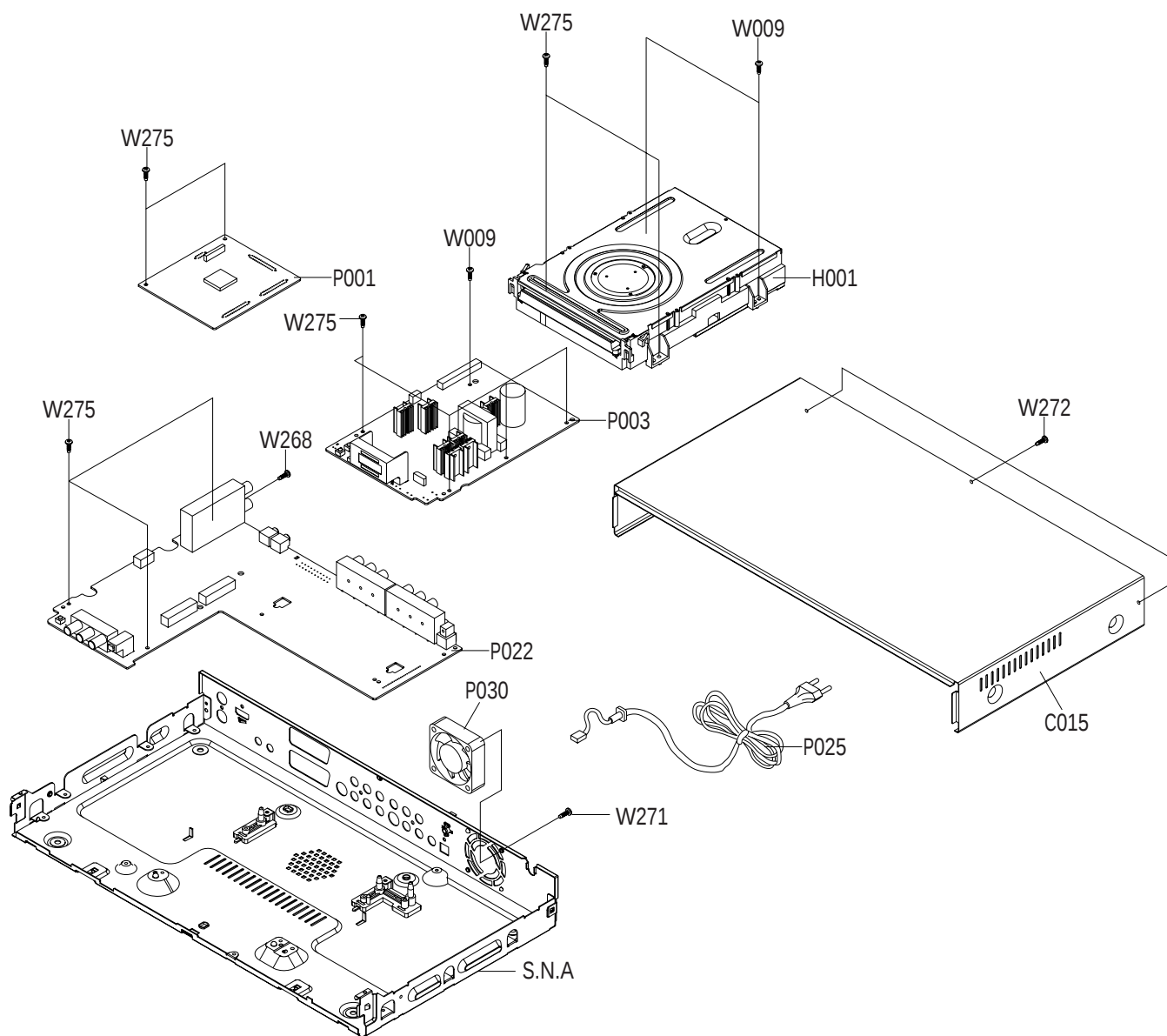
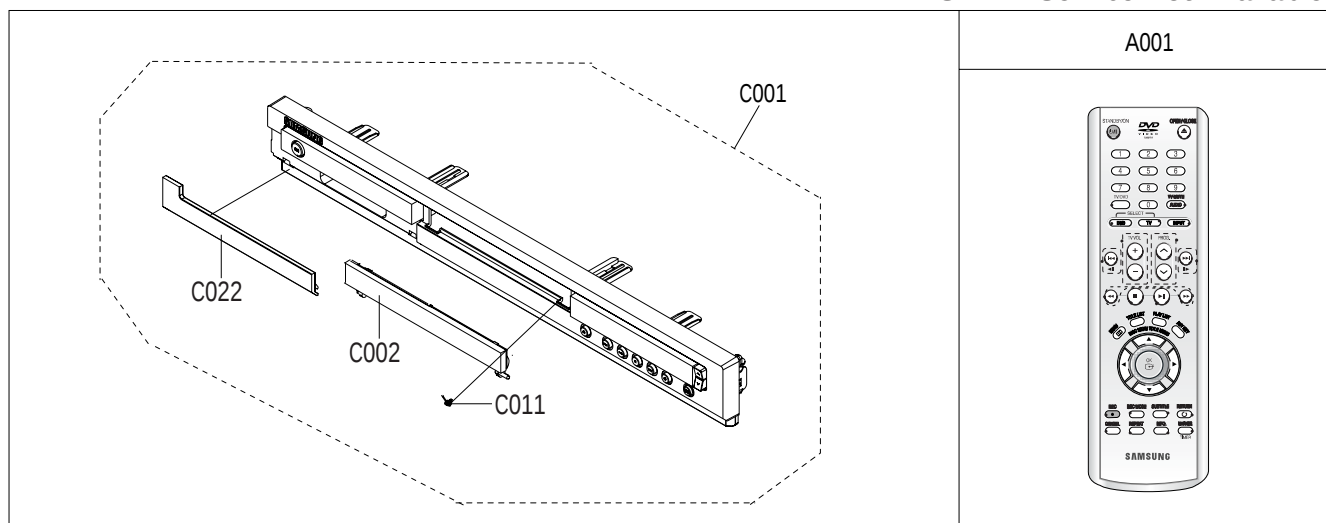

6. Exploded View and Parts List

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6-1 Cabinet Assembly (DVD-R120)

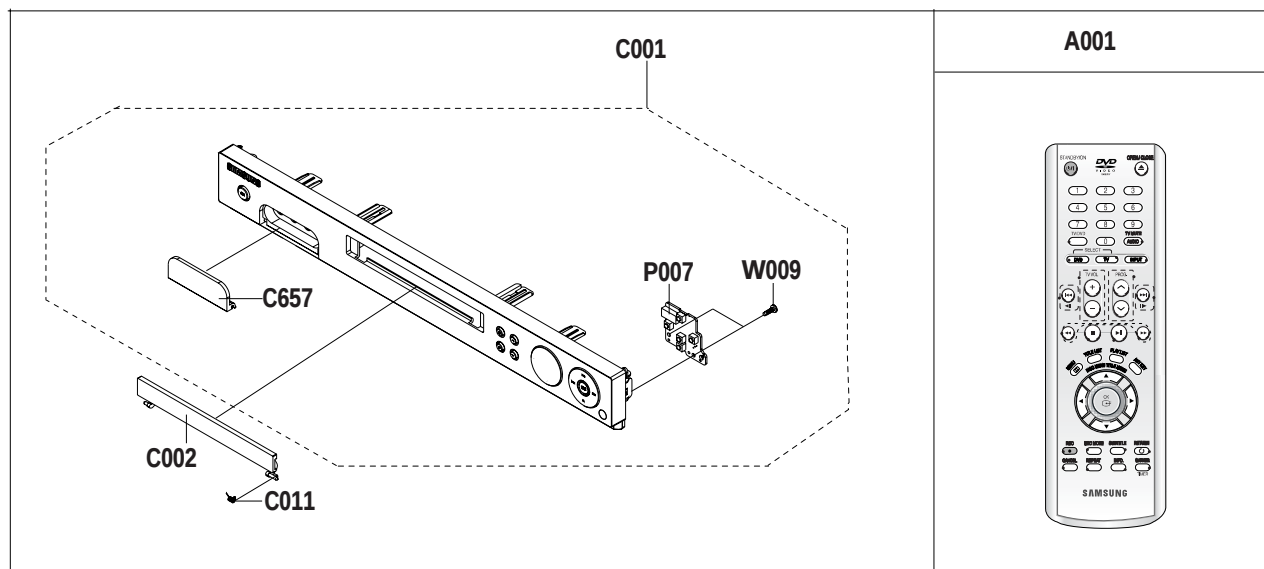
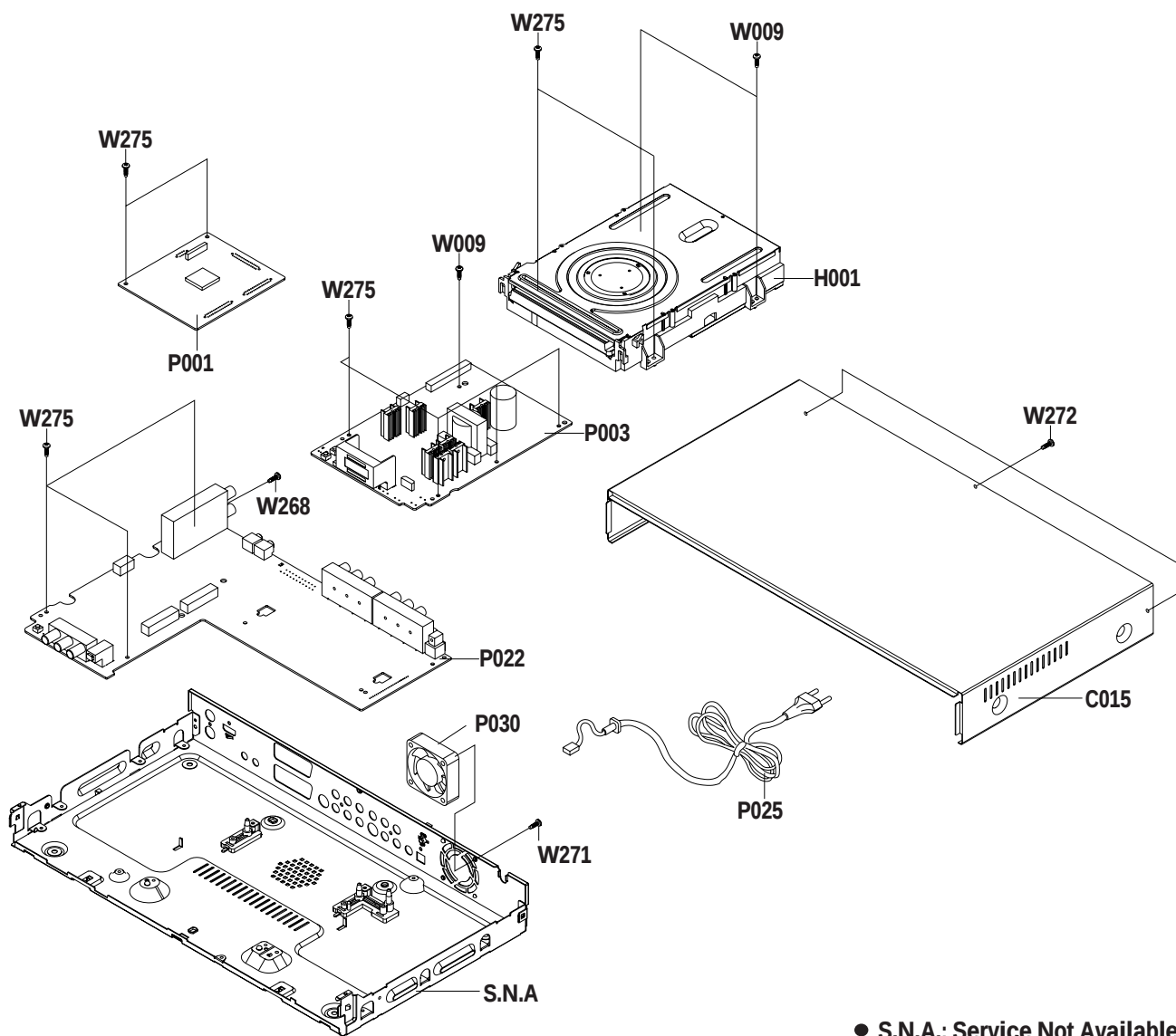


● S.N.A.: Service Not Available



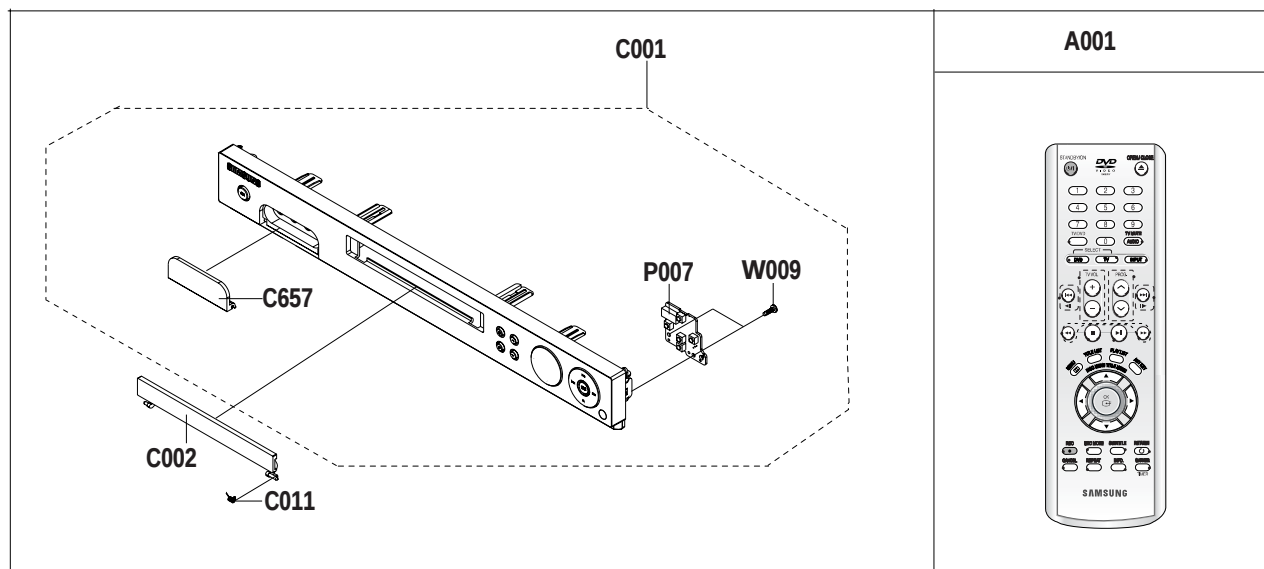
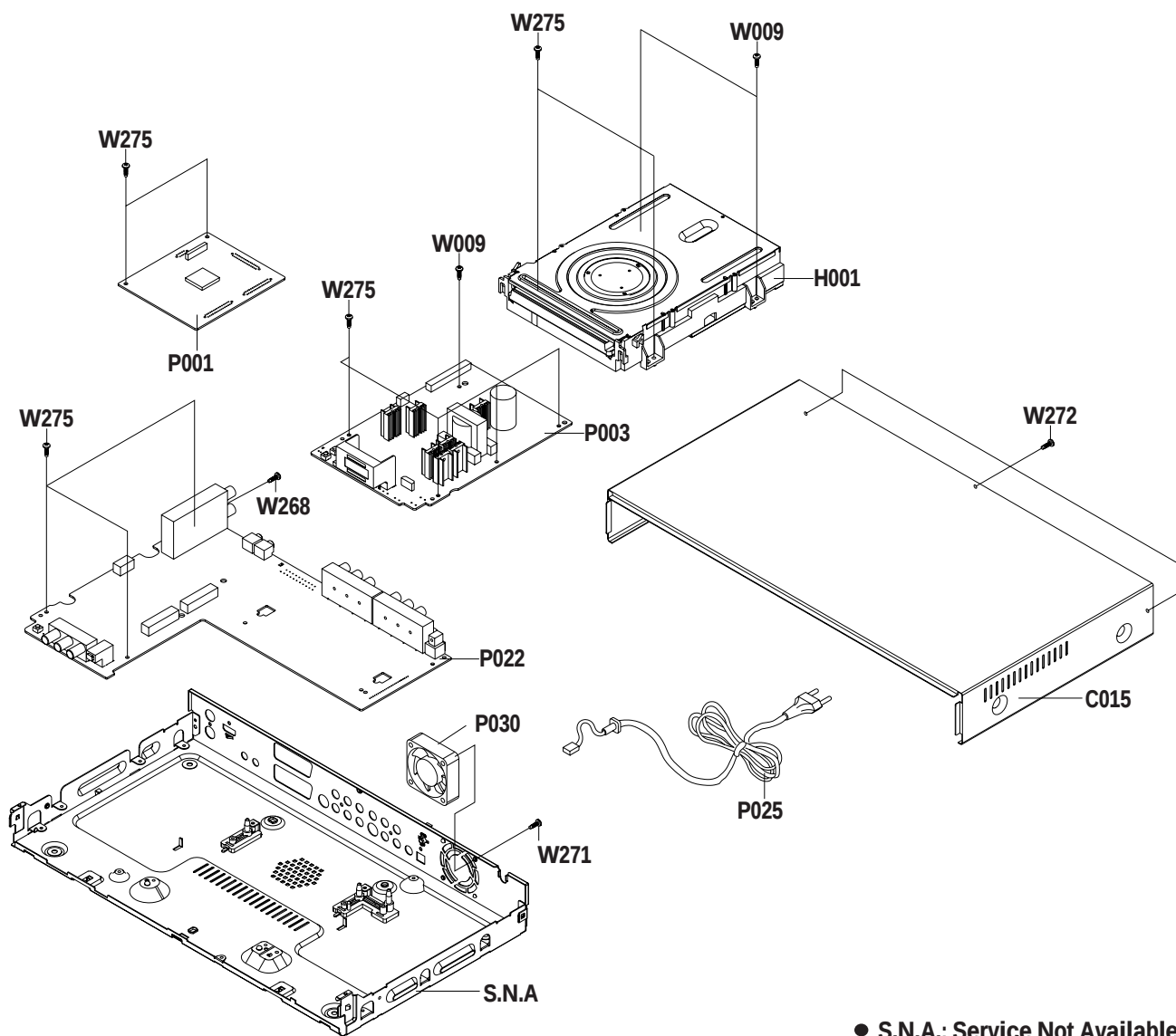
Loc. No	Parts No.	Description ; Specification	Q'ty	S.N.A	Remark
A001	AK59-00012J	REMOCON-ASSY;DVD-R125,XEL,-,-,44,-,-,-,-	1	SA	
C001	AK97-01197B	ASSY CABINET-FRONT;HIPS 94HB,DVD-R120/XE	1	SA	
C002	AK64-01135A	DOOR-TRAY;DVD-R120,ABS 94HB,T2.5,H20,W15	1	SA	
C011	AK61-00137A	SPRING ETC-DOOR;DVD-R4000,COIL,,,,,,PI0.	1	SA	
C015	AK64-01069B	CABINET-TOP;DVD-R120,PCM,T0.6,W430,L45,-	1	SA	
C022	AK64-01140B	DOOR-FRONT;DVD-R120,HIPS 94HB,T2,H40,W80	1	SA	
H001	AK97-01211A	ASSY-ASSY LOADER DRIVE;- ,SV-R250,ASSY LO	1	SA	
P001	AK92-00657A	ASSY PCB-MAIN;DVD-R120/121 PAL,-	1	SA	
P003	AK92-00665A	ASSY PCB-SMPS;DVD-R120 PAL,-	1	SA	
P022	AK92-00651A	ASSY PCB-FR;DVD-R120E/XEF,JACK PCB ASSY	1	SA	SECAM Only
	AK92-00651B	ASSY PCB-JACK;DVD-R120 PAL,-	1	SA	Other Only
P025	AC39-12022K	CBF-POWER CORD;AT,,GP2,HOUING(2P),250V,3	1	SA	U.K Only
	AC39-10019A	CBF-POWER CORD;KKP-419C,H03VVH2-F,VDE/KE	1	SA	Other Only
P030	3103-001158	FAN-DC;12V,20mA,2000rpm,0.125m^3/mi,7	1	SA	
W009	6003-000276	SCREW-TAPTITE;BH,+,B,M3,L10,ZPC(YEL),SWC	3	SA	
W268	6003-000254	SCREW-TAPTITE;BH,+,S,M3,L6,ZPC(WHT),SM20	1	SA	
W271	6009-001411	SCREW-SPECIAL;TH,+, -,M5,L14,NI PLT,SWRCH	2	SA	
W272	6003-001464	SCREW-TAPTITE;BH,+,B,M3,L10,ZPC(WHT)	3	SA	
W275	6003-001561	SCREW-TAPTITE;BH,+,WT,B,M3,L6,ZPC(YEL),S	11	SA	

6-2 Cabinet Assembly (DVD-R121/R122 Europe)



Loc. No	Parts No.	Description ; Specification	Q"ty	S.N.A	Remark
A001	AK59-00012J	REMOCON-ASSY;DVD-R125,XEL,-,-,44,-,-,-,-	1	SA	
C001	AK97-01137A	ASSY CABINET-FRONT;HIPS 94HB,DVD-R121/XE	1	SA	DVD-R121 Only
	AK97-01137H	ASSY CABINET-FRONT;HIPS 94HB,DVD-R121,XEU	1	SA	DVD-R122 Only
C002	AK64-01060A	DOOR-TRAY;DVD-R121,ABS 94HB,T2,H18,W148,	1	SA	
C011	AK61-00137A	SPRING ETC-DOOR;DVD-R4000,COIL,,,,,,PI0.	1	SA	
C015	AK64-01069B	CABINET-TOP;DVD-R120,PCM,T0.6,W430,L45,-	1	SA	
C657	AK64-01061A	DOOR-JACK;DVD-R121,ABS 94HB,T2,H23,W64,-	1	SA	
H001	AK97-01211A	ASSY-ASSY LOADER DRIVE;- ,SV-R250,ASSY LO	1	SA	
P001	AK92-00657C	ASSY PCB-MAIN;DVD-R121 CIS,-	1	SA	CIS Only
	AK92-00657A	ASSY PCB-MAIN;DVD-R120/121 PAL,-	1	SA	Other Only
P003	AK92-00665D	ASSY PCB-SMPS;DVD-R121/CIS,-	1	SA	CIS Only
	AK92-00665C	ASSY PCB-SMPS;DVD-R121/EU,-	1	SA	Other Only
P007	AK92-00661A	ASSY PCB-KEY;DVD-R121 PAL,RIGHT	1	SA	
P022	AK92-00651A	ASSY PCB-FR;DVD-R120E/XEF,JACK PCB ASSY	1	SA	SECAM Only
	AK92-00651B	ASSY PCB-JACK;DVD-R120 PAL,-	1	SA	Other Only
	AK92-00651F	ASSY PCB-JACK;DVD-R122 UK,-	1	SA	DVD-R122 Only
	AK92-00651D	ASSY PCB-JACK;DVD-R121/125 CIS,-	1	SA	CIS Only
P025	AC39-12022K	CBF-POWER CORD;AT,,GP2,HOUING(2P),250V,3	1	SA	U.K Only
	AC39-10019A	CBF-POWER CORD;KKP-419C,H03VVH2-F,VDE/KE	1	SA	Other Only
P030	3103-001158	FAN-DC;12V,20mA,2000rpm,0.125m^3/mi,7	1	SA	
W009	6003-000276	SCREW-TAPTITE;BH,+,B,M3,L10,ZPC(YEL),SWC	5	SA	
W268	6003-000254	SCREW-TAPTITE;BH,+,S,M3,L6,ZPC(WHT),SM20	1	SA	
W271	6009-001411	SCREW-SPECIAL;TH,+, -,M5,L14,NI PLT,SWRCH	2	SA	
W272	6003-001464	SCREW-TAPTITE;BH,+,B,M3,L10,ZPC(WHT)	3	SA	
W275	6003-001561	SCREW-TAPTITE;BH,+,WT,B,M3,L6,ZPC(YEL),S	11	SA	

6-3 Cabinet Assembly (DVD-R121 other)



Loc. No	Parts No.	Description ; Specification	Q'ty	S.N.A	Remark
A001	AK59-00012J	REMOCON-ASSY;DVD-R125,XEL,-,-,44,-,-,-,-	1	SA	
C001	AK97-01137A	ASSY CABINET-FRONT;HIPS 94HB,DVD-R121/X	1	SA	DVD-R121/AND Only
	AK97-01137F	ASSY CABINET-FRONT;HIPS 94HB,DVD-R1	1	SA	DVD-R121/XSA, XSH Only
	AK97-01137D	ASSY CABINET-FRONT;HIPS 94HB,DVD-R121,BP	1	SA	Other Only
C002	AK64-01060A	DOOR-TRAY;DVD-R121,ABS 94HB,T2,H18,W148,	1	SA	
C011	AK61-00137A	SPRING ETC-DOOR;DVD-R4000,COIL,,,,,PI0.	1	SA	
C015	AK64-01069B	CABINET-TOP;DVD-R120,PCM,T0.6,W430,L45,-	1	SA	
C657	AK64-01061A	DOOR-JACK;DVD-R121,ABS 94HB,T2,H23,W64,-	1	SA	
H001	AK97-01211A	ASSY-ASSY LOADER DRIVE;-SV-R250,ASSY LO	1	SA	
P001	AK92-00657A	ASSY PCB-MAIN;DVD-R120/121 PAL,-	1	SA	
P003	AK92-00665C	ASSY PCB-SMPS;DVD-R121/EU,-	1	SA	AC220~240V Only
	AK92-00665D	ASSY PCB-SMPS;DVD-R121/CIS,-	1	SA	AC110~240V Only
P007	AK92-00661A	ASSY PCB-KEY;DVD-R121 PAL,RIGHT	1	SA	
P022	AK92-00651B	ASSY PCB-JACK;DVD-R120 PAL,-	1	SA	DVD-R121/AND Only
	AK92-00651D	ASSY PCB-JACK;DVD-R121/125 CIS,-	1	SA	DVD-R121/AFR Only
	AK92-00651G	ASSY PCB-JACK;DVD-R121 PAL ASIA,-	1	SA	Other Only
P025	AC39-10019A	CBF-POWER CORD;KKP-419C,H03VVH2-F,VDE/KE	1	SA	Other Only
	AC39-12022K	CBF-POWER CORD;AT,,GP2,HOUING(2P),250V,3	1	SA	Hongkong/S-arabia Only
	AC39-10015A	CBF-POWER CORD;AT,US,AP2,HOUING(2P),250V	1	SA	Australia Only
	3903-000103	CBF-POWER CORD;AT,CN,EP2,HOUSING(2P),250	1	SA	China Only
P030	3103-001158	FAN-DC;12V,20mA,2000rpm,0.125m^3/mi,7	1	SA	
W009	6003-000276	SCREW-TAPTITE;BH,+,B,M3,L10,ZPC(YEL),SWC	5	SA	
W268	6003-000254	SCREW-TAPTITE;BH,+,S,M3,L6,ZPC(WHT),SM20	1	SA	
W271	6009-001411	SCREW-SPECIAL;TH,+, -,M5,L14,NI PLT,SWRCH	2	SA	
W272	6003-001464	SCREW-TAPTITE;BH,+,B,M3,L10,ZPC(WHT)	3	SA	
W275	6003-001561	SCREW-TAPTITE;BH,+,WT,B,M3,L6,ZPC(YEL),S	11	SA	

MEMO