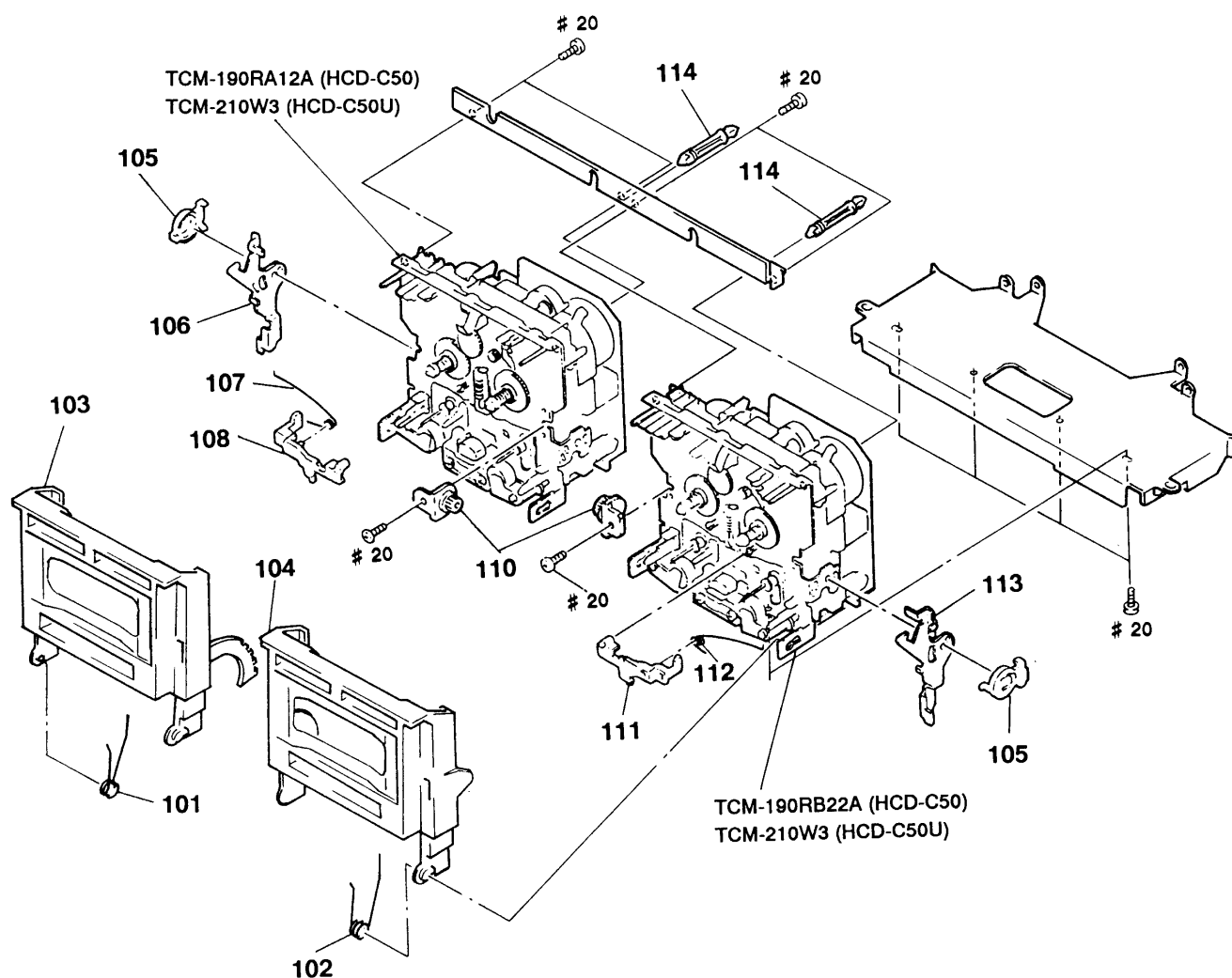


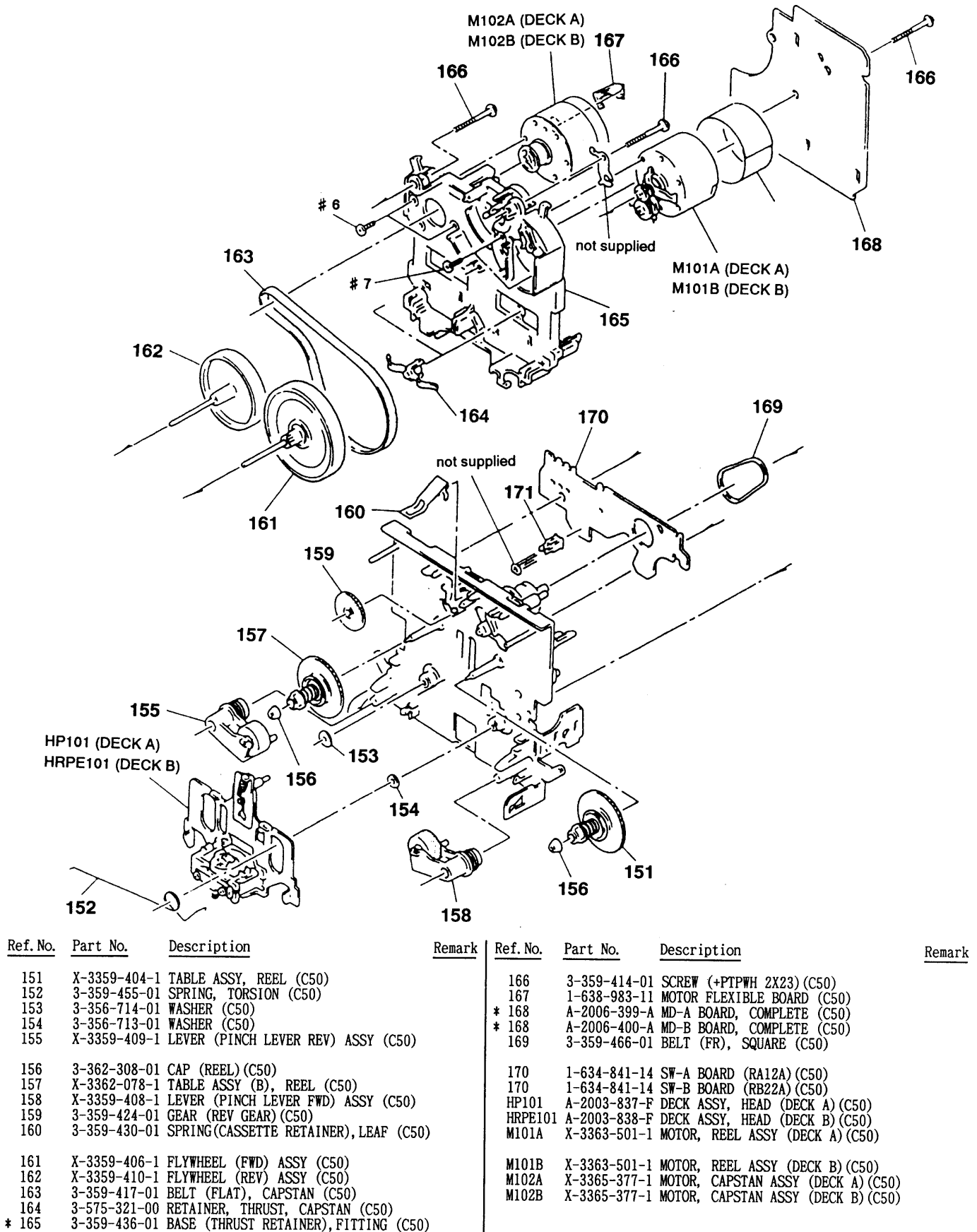
8-3. CASSETTE HOLDER SECTION



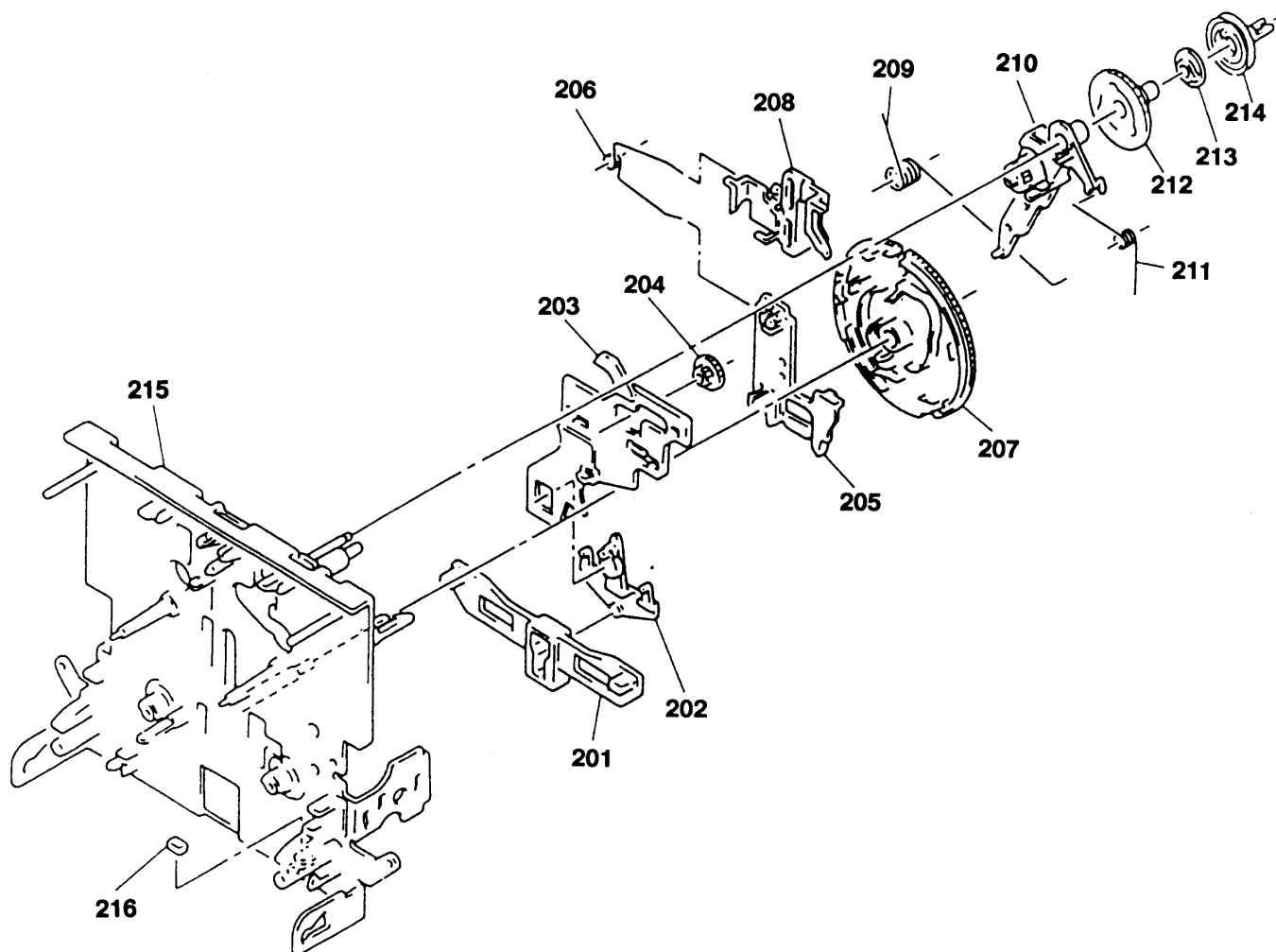
Ref. No.	Part No.	Description
101	4-959-231-01	SPRING (L), TORSION (C50)
102	4-959-232-01	SPRING (R), TORSION (C50)
103	X-4943-776-1	HOLDER (L) ASSY, CASSETTE (C50)
104	X-4943-775-1	HOLDER (R) ASSY, CASSETTE (C50)
105	3-354-957-01	JOINT (LOCK LEVER)
* 106	3-367-709-01	LEVER (LOCK LEVER L)
107	3-354-961-01	SPRING (EJ SAFTY SPRING L) (C50)

Remark	Ref. No.	Part No.	Description	Remark
	108	3-354-955-01	LEVER (EJ SAFTY LEVER L) (C50)	
	110	3-354-963-01	DAMPER (C50)	
	111	3-354-956-01	LEVER (EJ SAFTY LEVER R) (C50)	
	112	3-354-962-01	SPRING (EJ SAFTY SPRING R) (C50)	
*	113	3-367-710-01	LEVER (LOCK LEVER R)	
*	114	3-682-419-21	HOLDER, P. C. B (C50)	

8-4. MECHANISM DECK SECTION 1 (HCD-C50)
(DECK A: TCM-190RA12A/DECK B: TCM-190RB22A)



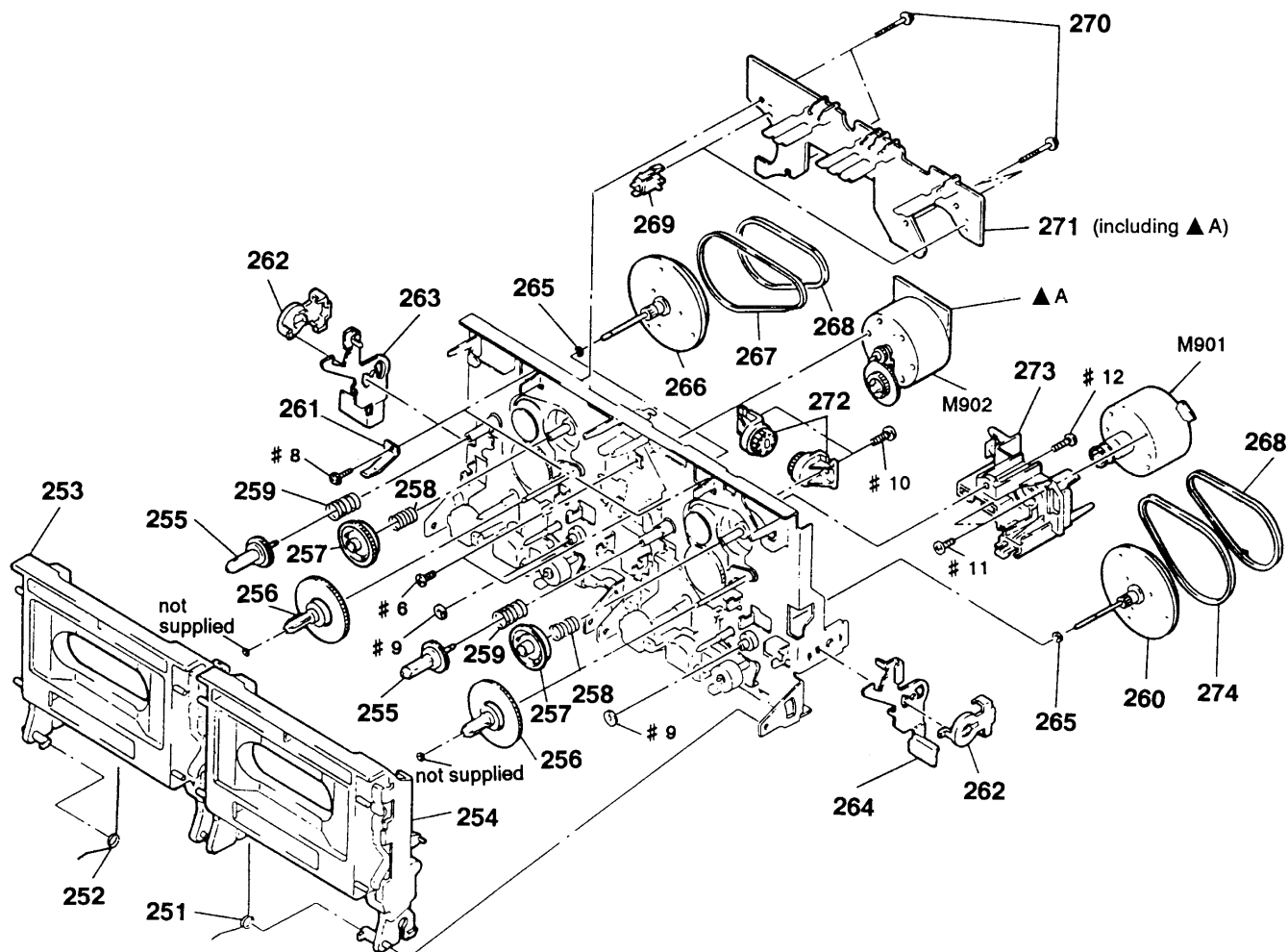
8-5. MECHANISM DECK SECTION 2 (HCD-C50)
(DECK A: TCM-190RA12A/DECK B: TCM-190RB22A)



Ref.No.	Part No.	Description	Remark
* 201	3-359-425-01	SLIDER (REVERSE SLIDER) (C50)	
202	3-359-426-01	LEVER (REVERSE LEVER) (C50)	
* 203	3-359-415-01	SLIDER (TRIGGER SLIDER) (C50)	
204	3-359-448-01	GEAR (TRIGGER) (C50)	
* 205	3-359-427-01	SLIDER (LEVERSE SLIDER) (C50)	
206	3-359-454-01	SPRING, TORSION (C50)	
207	3-359-420-01	GEAR (CAM GEAR) (C50)	
208	3-359-429-01	SLIDER (BRAKE PLATE) (C50)	
209	3-359-456-01	SPRING (TRIGGER SPRING), TORSION (C50)	

Ref.No.	Part No.	Description	Remark
210	X-3359-405-1	LEVER (FR ARM) ASSY (C50)	
211	3-359-453-01	SPRING (FR ARM), TORSION (C50)	
212	3-359-419-01	GEAR (FR GEAR) (C50)	
213	3-359-421-01	CLUTCH (REEL DISK) (C50)	
214	3-359-418-01	PULLEY (FR PULLEY) (C50)	
215	X-3363-790-1	CHASSIS, MECHANICAL ASSY (C50)	
216	3-359-469-01	SPACER (C50)	

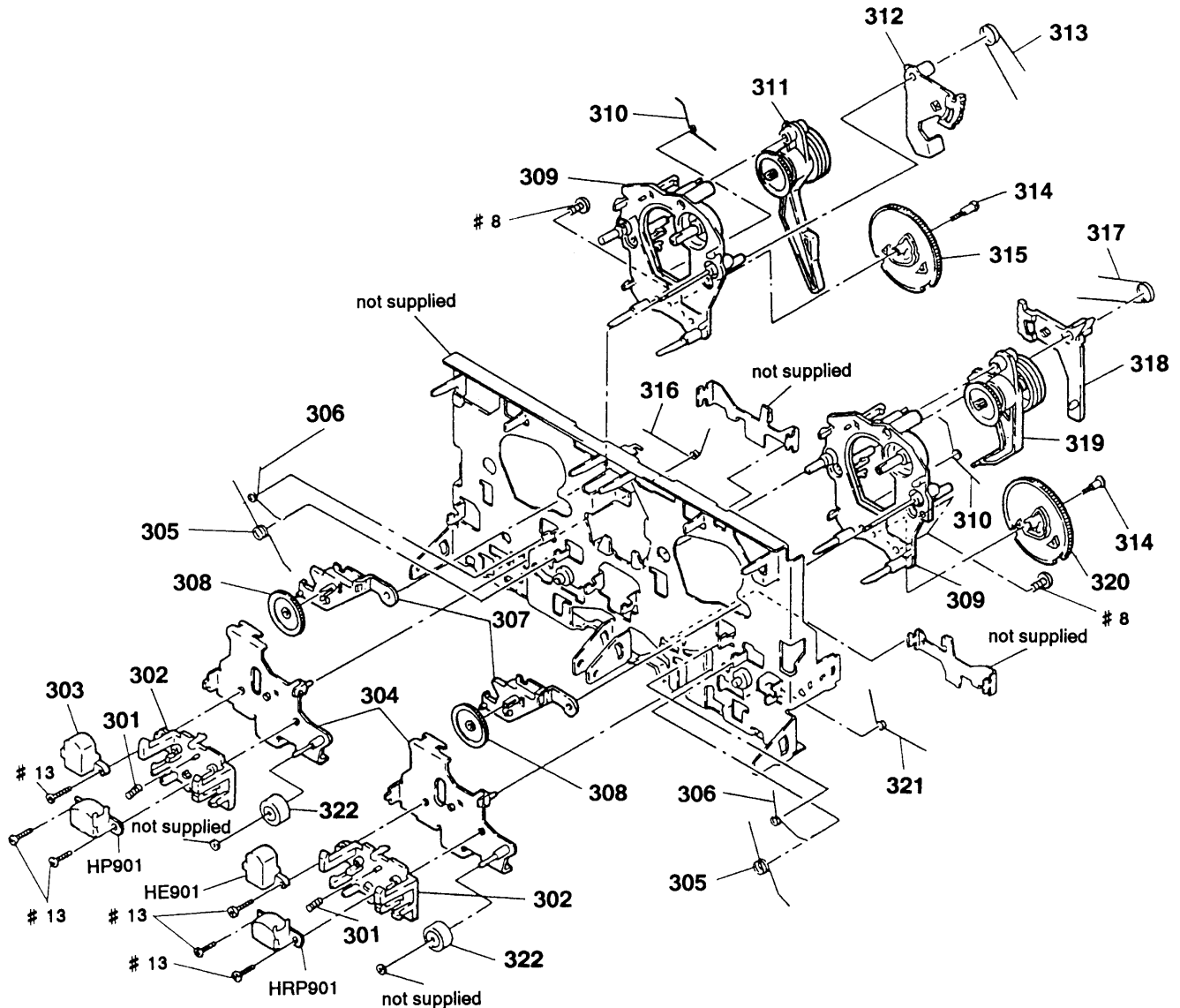
**8-6. MECHANISM DECK SECTION 3 (HCD-C50U)
(TCM-210W3)**



Ref. No.	Part No.	Description	Remark
251	3-381-788-01	SPRING (LOADING B), TORSION (C50U)	
252	3-381-787-01	SPRING (LOADING A), TORSION (C50U)	
253	X-3365-440-1	HOLDER (A) ASSY, CASSETTE (C50U)	
254	X-3365-441-1	HOLDER (B) ASSY, CASSETTE (C50U)	
255	3-382-524-01	GEAR (S SIDE REEL) (C50U)	
256	X-3365-559-1	TABLE (T) ASSY, REEL (C50U)	
257	X-3365-447-1	GEAR (FF) ASSY (C50U)	
258	3-382-078-01	SPRING (FF), COMPRESSION (C50U)	
259	3-358-208-01	SPRING (SUPPLY), COMPRESSION (C50U)	
260	X-3365-438-1	FLYWHEEL (B) ASSY (C50U)	
261	3-382-929-01	SPRING (CASSETTE DETENT), LEAF (C50U)	
262	3-354-957-01	JOINT (LOCK LEVER)	
* 263	3-367-709-01	LEVER (LOCK LEVER L)	
* 264	3-367-710-01	LEVER (LOCK LEVER R)	

Ref. No.	Part No.	Description	Remark
265	3-701-437-21	WASHER (C50U)	
266	X-3365-437-1	FLYWHEEL (A) ASSY (C50U)	
267	3-382-859-02	BELT (CAPSTAN A) (C50U)	
268	4-928-951-01	BELT (CAPSTAN) (C50U)	
269	3-381-776-01	HOLDER (LED) (C50U)	
270	3-355-801-01	SCREW (BTP 2X18) (C50U)	
* 271	1-644-686-21	LEAF SWITCH BOARD (A, B) (C50U)	
272	4-919-393-31	DAMPER (C50U)	
273	3-381-777-01	BRACKET (C50U)	
274	3-382-860-02	BELT (CAPSTAN B) (C50U)	
M901	X-3362-377-1	MOTOR (WH) ASSY (CAPSTAN) (C50U)	
M902	A-2004-188-A	MOTOR ASSY, DC (TRIGGER) (C50U)	

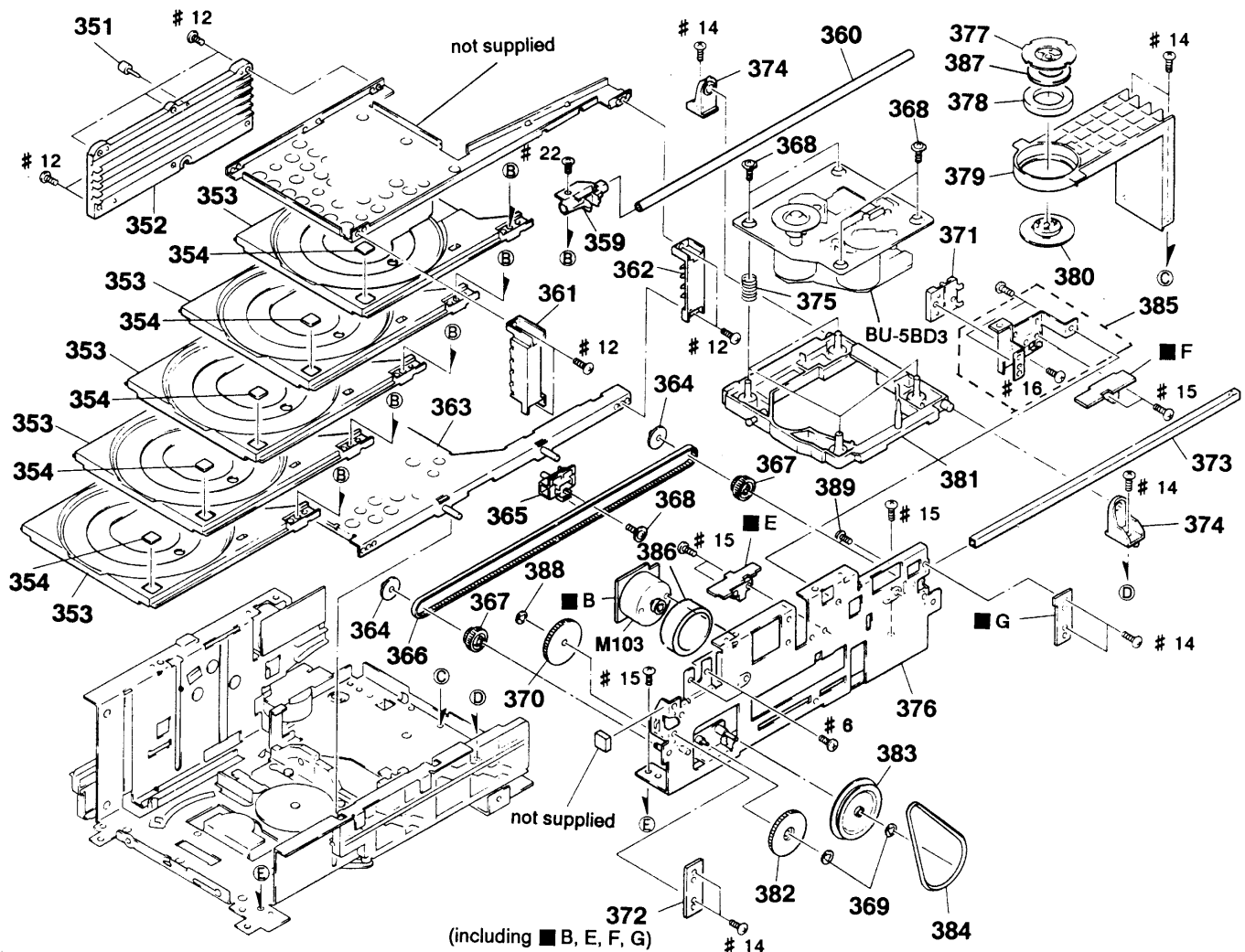
**8-7. MECHANISM DECK SECTION 4 (HCD-C50U)
(TCM-210W3)**



Ref. No.	Part No.	Description	Remark
301	3-343-484-01	SPRING, COMPRESSION (C50U)	
302	3-381-778-01	HOLDER (HEAD) (C50U)	
303	3-319-716-01	GUIDE, TAPE (C50U)	
304	X-3365-814-1	SLIDER (HEAD) ASSY (C50U)	
305	3-382-076-01	SPRING (HEAD), TORSION (C50U)	
306	3-382-077-01	SPRING (TU), TORSION (C50U)	
307	3-381-785-01	LEVER (TU) (C50U)	
* 308	3-358-284-01	GEAR (TU GEAR) (C50U)	
* 309	X-3365-443-1	CHASSIS (M) ASSY (C50U)	
310	3-383-498-01	SPRING (CAM), TORSION (C50U)	
311	X-3365-444-1	LEVER (FR ARM A) ASSY (C50U)	
312	3-381-781-01	LEVER (TRIGGER A) (C50U)	
313	3-382-074-01	SPRING (TRIGGER A), TORSION (C50U)	

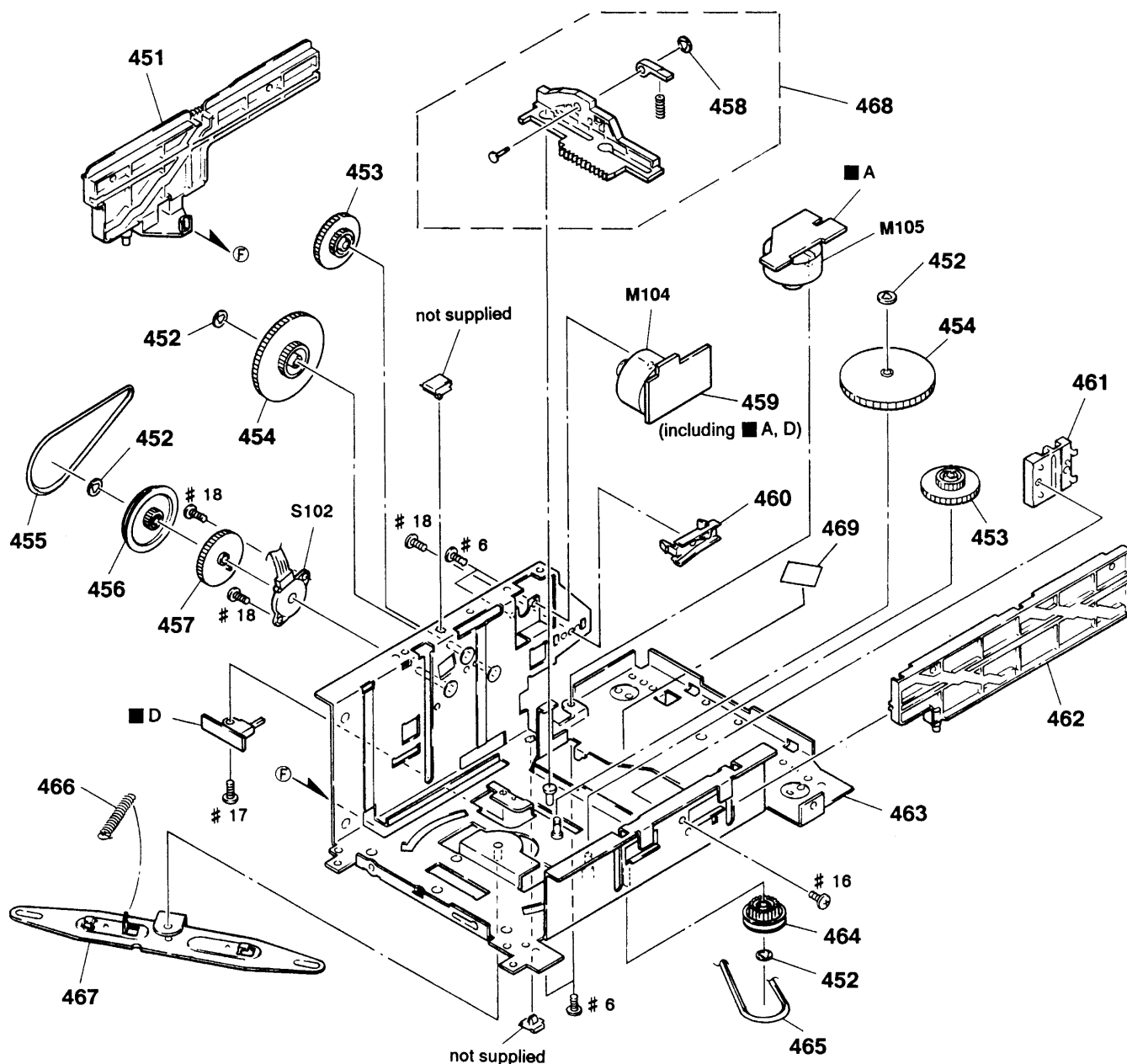
Ref. No.	Part No.	Description	Remark
314	3-381-810-01	SCREW, STEP (C50U)	
315	3-381-779-01	CAM (A) (C50U)	
316	3-383-056-02	SPRING (SLIDER A), TORSION (C50U)	
317	3-382-075-01	SPRING (TRIGGER B), TORSION (C50U)	
318	3-381-782-01	LEVER (TRIGGER B) (C50U)	
319	X-3365-445-1	LEVER (FR ARM B) ASSY (C50U)	
320	3-381-780-01	CAM (B) (C50U)	
321	3-383-057-02	SPRING (SLIDER B), TORSION (C50U)	
322	3-355-808-21	PINCH ROLLER (C50U)	
HE901	1-543-673-11	HEAD, MAGNETIC (ERASE) (C50U)	
HP901	1-543-940-11	HEAD, MAGNETIC (PLAYBACK) (C50U)	
HRP901	1-543-319-11	HEAD, MAGNETIC (REC/PB) (C50U)	

**8-8. CD MECHANISM SECTION 1
(CDM23B-5BD3)**



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
351	4-954-649-01	SHAFT (ST-L)		* 371	4-954-621-01	STOPPER (TB)	
352	4-954-644-01	BRACKET (STOCKER L)		* 372	1-645-607-11	CDM MOTOR BOARD (A-H)	
353	4-954-638-01	TABLE, DISK		* 373	4-954-631-01	SHAFT (SL GUIDE)	
354	4-954-651-01	EMBLEM (TABLE)		* 374	4-954-623-01	FULCRUM (BU)	
355	4-954-651-11	EMBLEM (TABLE)		375	4-955-575-01	SPRING (BU), COMPRESSION	
356	4-954-651-21	EMBLEM (TABLE)		* 376	X-4942-941-1	BRACKET (SL-A) ASSY	
357	4-954-651-31	EMBLEM (TABLE)		377	4-929-762-01	YOKE, CHUCKING	
358	4-954-651-41	EMBLEM (TABLE)		378	1-452-676-11	MAGNET	
359	4-954-639-01	GUIDE (TB)		379	4-954-650-01	HOLDER (MG)	
* 360	4-954-648-01	SHAFT (TABLE GUIDE)		380	4-955-230-01	PULLEY (CHUCKING)	
361	4-954-645-01	GUIDE (ST-RF)		* 381	X-4942-942-1	HOLDER (BU) ASSY	
362	4-954-646-01	GUIDE (ST-RR)		382	4-954-625-01	GEAR (CDM)	
* 363	X-4942-943-1	BRACKET (ST-B) ASSY		383	3-372-516-01	PULLEY (LOADING)	
364	4-954-628-01	FLANGE (PULLEY)		384	4-954-624-01	BELT (CDM)	
365	4-954-630-01	SLIDER (TB)		* 385	A-4660-264-A	BRACKET (SL-B) ASSY	
366	4-954-634-01	BELT (SL)		* 386	3-162-496-01	CORE, SHIELD	
367	4-954-629-01	PULLEY (SL)		387	4-955-231-01	SPACER (MG)	
368	4-933-134-01	SCREW (+PTPWH M2.6X6)		388	3-558-708-21	WASHER, STOPPER	
369	3-669-595-00	WASHER (2), STOPPER		389	4-955-890-01	SCREW (3X6)	
370	4-954-627-01	GEAR (SL)		M103	A-4660-232-A	MOTOR (CDM) ASSY (LOADING)	

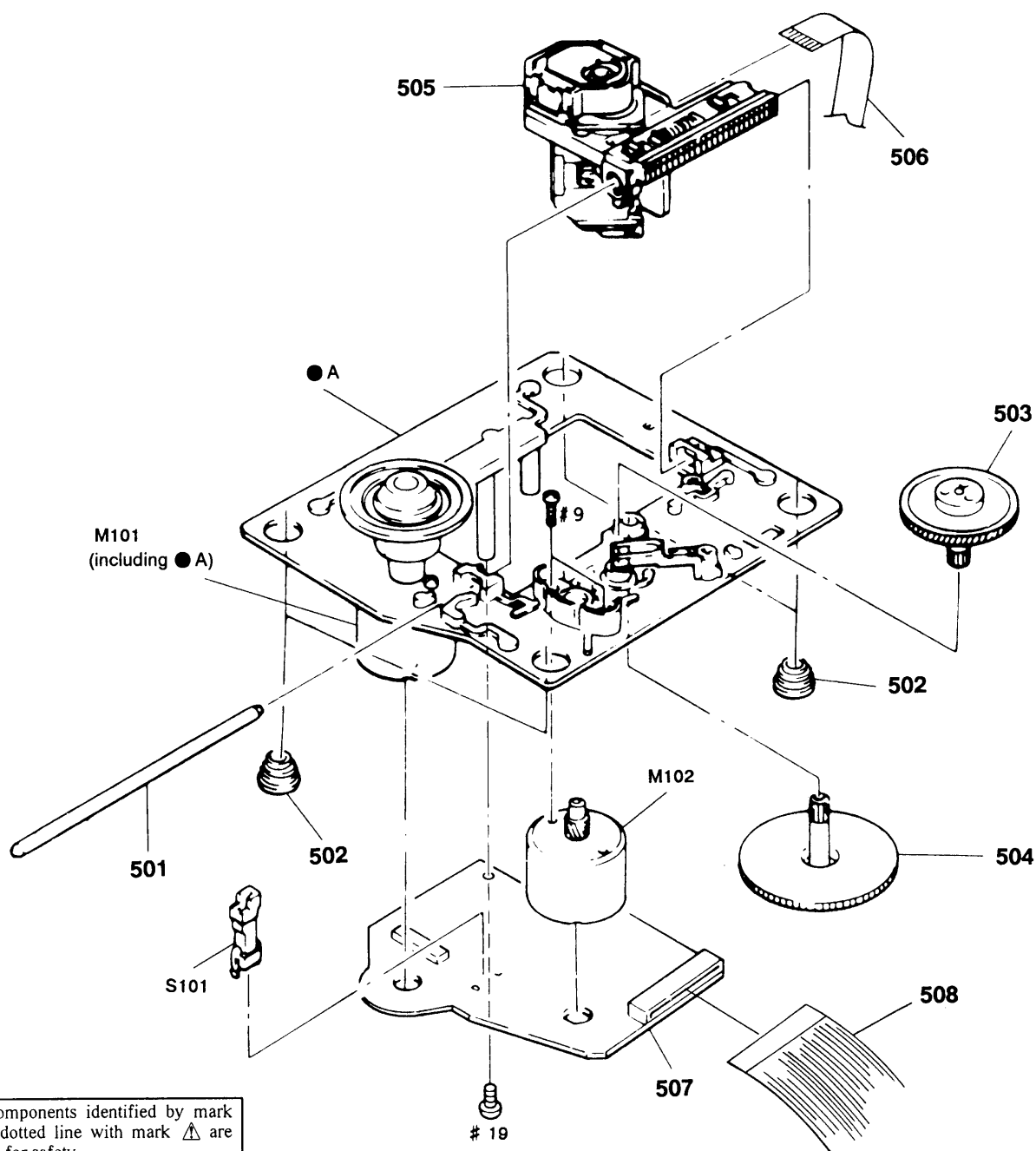
8-9. CD MECHANISM SECTION 2 (CDM23B-5BD3)



Ref. No.	Part No.	Description
451	X-4942-939-1	SLIDER (ST-L) ASSY
452	3-558-708-21	WASHER, STOPPER
453	4-954-625-01	GEAR (CDM)
454	3-372-517-01	GEAR (LOADING)
455	4-954-624-01	BELT (CDM)
456	3-372-516-01	PULLEY (LOADING)
457	4-954-636-01	GEAR (E)
458	3-681-678-00	WASHER, SLIT
* 459	1-645-607-11	CDM MOTOR BOARD (A-H)
* 460	4-954-633-01	GUIDE (TB-LR)
* 461	4-954-621-01	STOPPER (TB)

Remark	Ref. No.	Part No.	Description	Remark
	462	X-4942-940-1	SLIDER (ST-R) ASSY	
	* 463	X-4942-937-1	CHASSIS (CDM) ASSY	
	464	4-954-637-01	PULLEY (BU)	
	465	4-954-635-01	BELT (BU)	
	466	4-955-168-01	SPRING, TENSION	
	* 467	4-954-632-02	LEVER (JOINT)	
	468	A-4660-167-A	SLIDER (BU CAM) ASSY	
	469	4-928-473-01	INSULATOR	
	M104	A-4660-232-A	MOTOR (CDM) ASSY (UP/DOWN)	
	M105	A-4660-232-A	MOTOR (CDM) ASSY (CLAMP)	
	S102	1-466-819-11	ENCODER, ROTARY	

8-10. OPTICAL PICK-UP SECTION (BU-5BD3)



The components identified by mark $\triangle$ or dotted line with mark $\triangle$ are critical for safety.
Replace only with part number specified.

Les composants identifiés par une marque $\triangle$ sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

Ref. No.	Part No.	Description
501	4-917-565-01	SHAFT, SLED
502	4-933-126-01	INSULATOR (A)
503	4-917-567-01	GEAR (M)
504	4-917-564-01	GEAR (P), FLATNESS
$\triangle$ 505	8-848-144-11	DEVICE, OPTICAL KSS-240A
506	1-575-001-11	WIRE, FLAT TYPE (12 CORE)

Remark	Ref. No.	Part No.	Description	Remark
	* 507	A-4617-371-A	BD BOARD, COMPLETE	
	508	1-751-597-11	WIRE (FLAT TYPE) (22 CORE)	
	M101	X-4917-523-3	MOTOR ASSY, DISK (SPINDLE)	
	M102	X-4917-504-1	MOTOR ASSY (SLED)	
	S101	1-572-085-11	SWITCH LEAF (LIMIT)	